



# REPLACING THE POWER PANEL

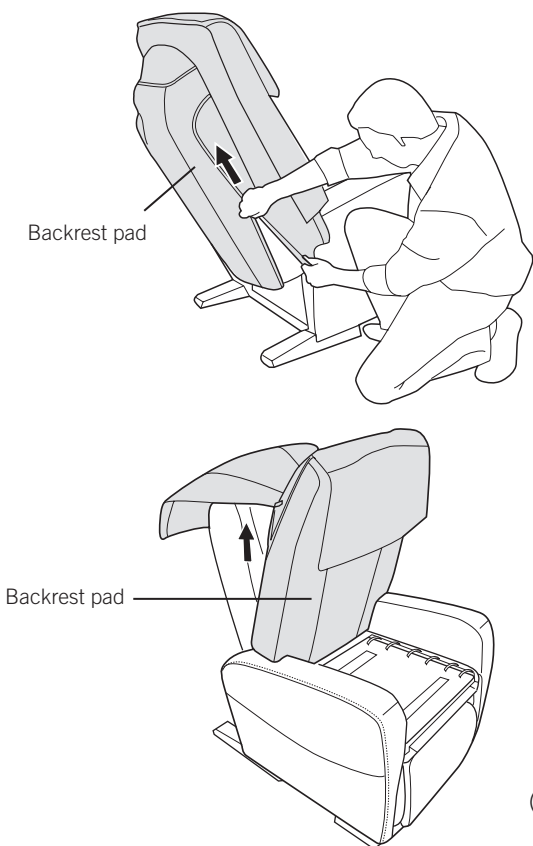
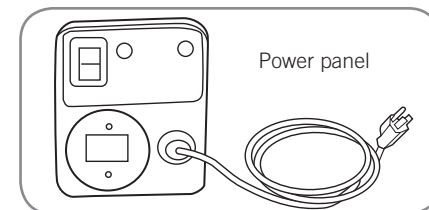
To ensure that Human Touch<sup>®</sup> products are repaired in a manner that is fully consistent with the practices used during the manufacturing process, Human Touch requires that all product repairs are performed using only factory-new parts and in accordance with these product repair instructions.

SERVICE LEVEL: 2

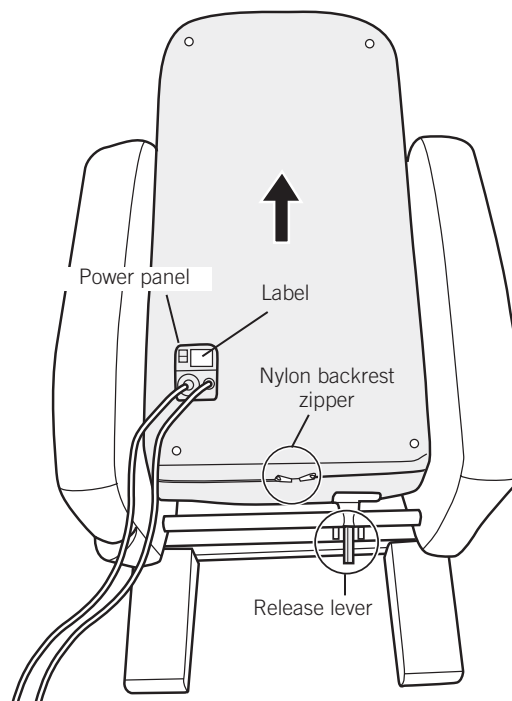
**Tools Required:** Phillips-head screwdriver and flat-head screwdriver. **NOTE:** SAVE ALL SCREWS FOR USE DURING REASSEMBLY.

## REMOVING THE POWER PANEL

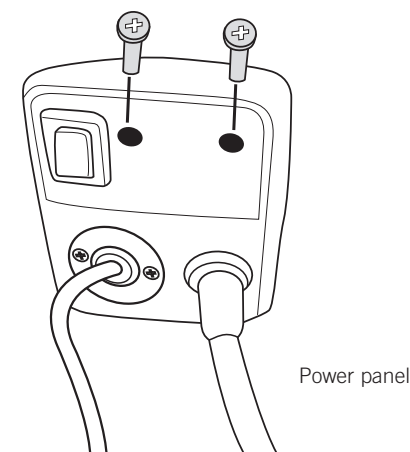
1. Power off the chair and unplug it.
2. Open the backrest pad zippers, detach the hook and loop fasteners to free the flaps below the power panel, then remove the backrest pad (Fig.1).
3. Open the nylon backrest cover zippers, then flip the cover over the headrest, out of the way (Fig.2).
4. Press the backrest release lever on the back of the chair to release the backrest from the actuator, then tip the backrest forward onto the chair seat (Fig.2).
5. Use your fingers to locate the two screws beneath the power panel label, then use a Phillips-head screwdriver to punch through the label and remove the two screws (Fig.3).



(Fig.1)

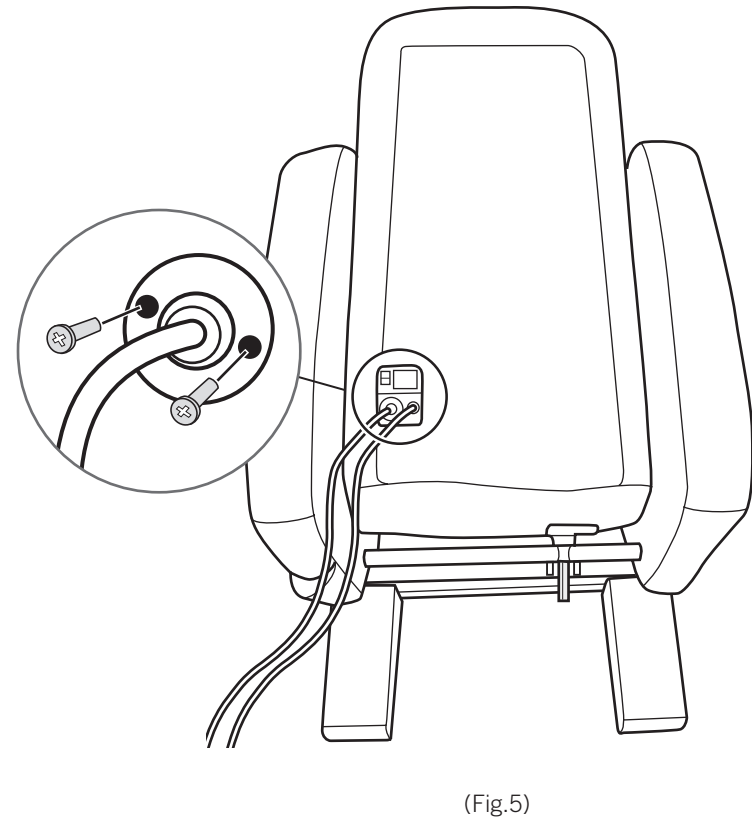
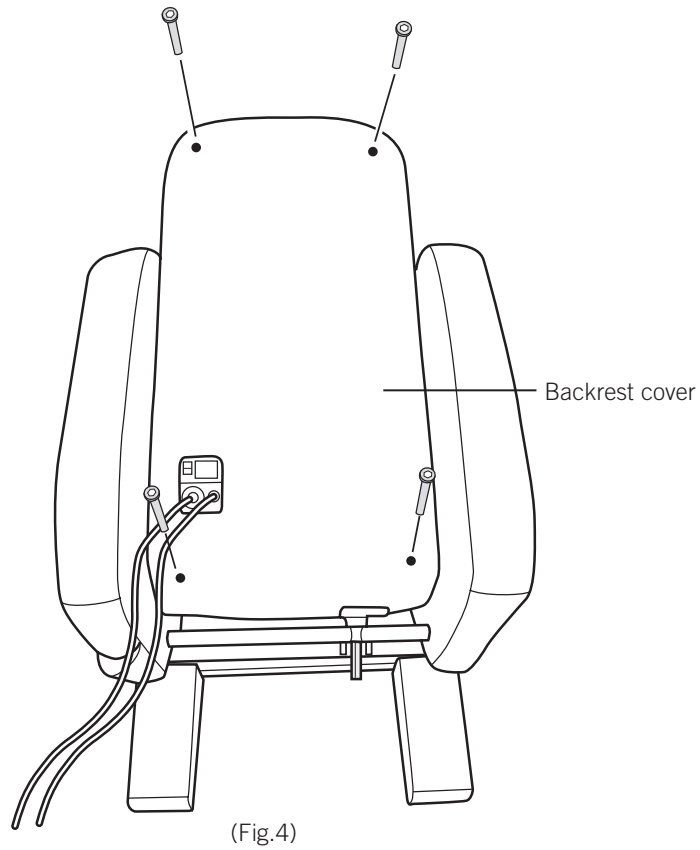


(Fig.2)



(Fig.3)

6. Using a Phillips-head screwdriver, remove the four backrest cover screws (Fig.4).
7. Pull the backrest cover up off the backrest enough to expose the power panel connectors, then disconnect all four connectors.
8. Using a flat-head screwdriver, remove the screw that secures the green ground wire to the chair frame.
9. Remove the power panel from the backrest cover.
10. Using a Phillips-head screwdriver, remove the two screws that secure the remote control bracket to the power panel (Fig.5).
11. Remove the remote control from the power panel.



## INSTALLING THE NEW POWER PANEL

1. Insert the remote control cable through the hole in the new power panel, then secure the remote control bracket using the two screws.
2. Place the power panel into position on the backrest cover, then replace the two screws to secure it.
3. Reconnect all four sets of connectors, then replace the screw to secure the green ground wire to the chair frame.
4. Using a Phillips-head screwdriver, replace the four backrest cover screws to secure the backrest cover to the backrest.
5. Flip the nylon backrest cover back over the headrest, then close the zippers to secure it.
6. Pull up on the backrest to return it to the upright position.
7. Replace the backrest pad.
8. Plug in the chair, power it on, and verify that the chair is now receiving power.