



## REPLACING A SIDE PANEL

To ensure that Human Touch® products are repaired in a manner that is fully consistent with the practices used during the manufacturing process, Human Touch requires that all product repairs are performed using only factory-new parts and in accordance with these product repair instructions.

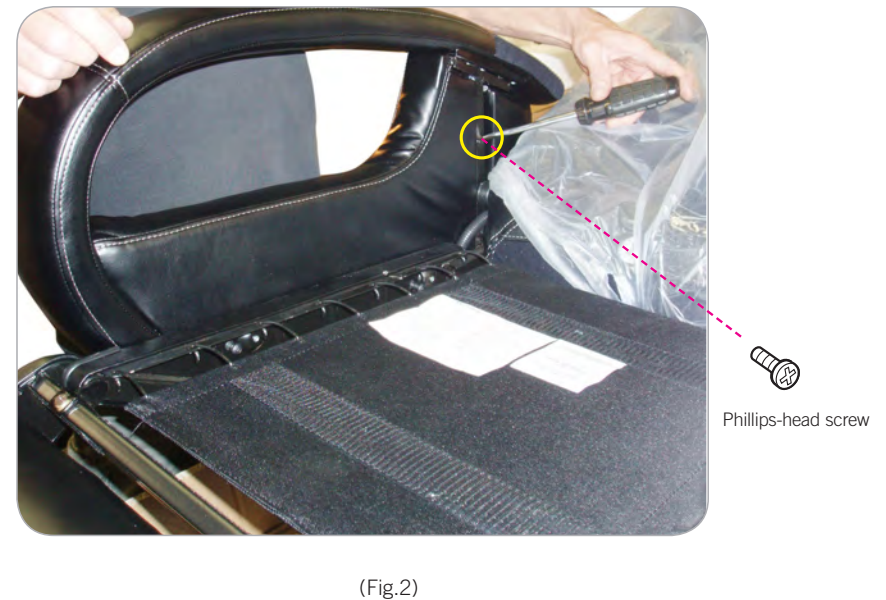
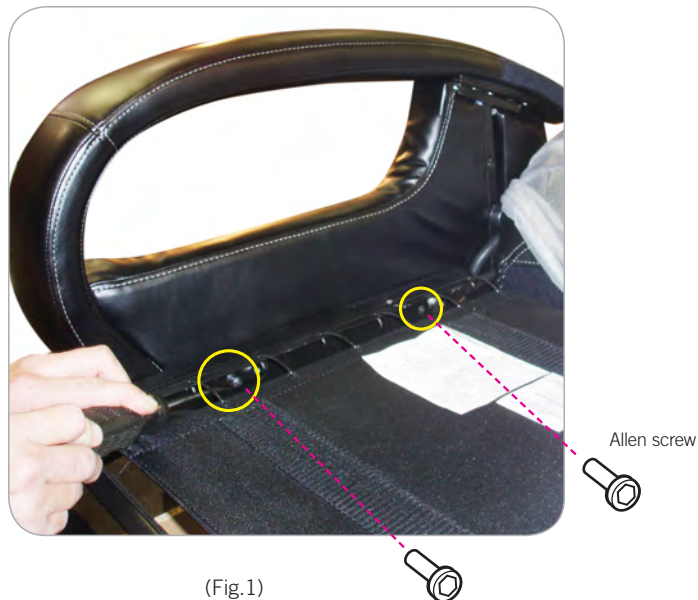
SERVICE LEVEL: 2

**Tools Required:** Phillips-head screwdriver, 5-mm Allen key, Phillips-head screwdriver

**NOTE:** SAVE ALL REMOVED PARTS FOR USE DURING REASSEMBLY

### REMOVING THE SIDE PANEL

1. Pull up on the seat pad to detach it from the chair, then remove the seat pad.
2. Recline the backrest, to provide easier access to the rear screw.
3. Using a 5-mm Allen key, remove the two inside screws that secure the bottom of the side panel to the chair frame (Fig.1).
4. Using a Phillips-head screwdriver, remove the inside screw that secures the top of the side panel to the chair frame (Fig.2).
5. Using both hands, pull outward on the side panel to remove it from the chair.



## INSTALLING THE NEW SIDE PANEL

1. Place the new side panel into position.
2. Using a 5-mm Allen key, replace the two inside screws that secure the bottom of the side panel to the chair frame (Fig.3).
3. Using a Phillips-head screwdriver, replace the inside screw that secures the top of the side panel to the chair frame (Fig.4).
4. Replace the seat pad.

